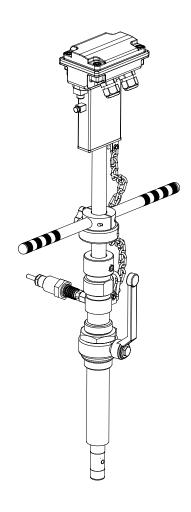


MS3810













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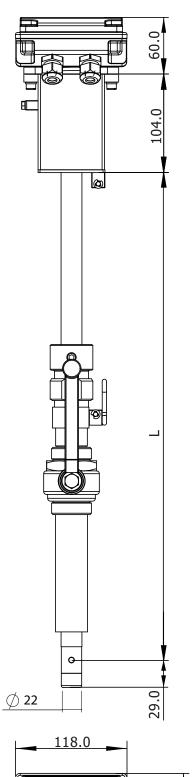


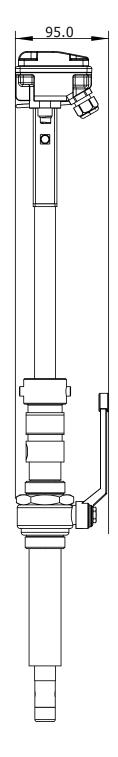
TECHNICAL DATA

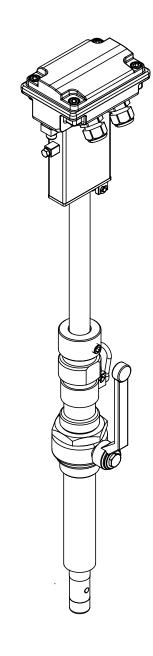
OVERALL FEATURES		
Size for pipe line Ø	Size 0 max insertion depth 150 mm Size 1 max insertion depth 300 mm Size 2 max insertion depth 500 mm Size 3 max insertion depth 700 mm Size 4 max insertion depth 1000 mm Size 5 max insertion depth 2000 mm Size 9 max insertion depth 80 mm	
Minimum conductivity	□ 5 μS/cm (20 μS/cm for MV145/MV255)	
Minimum pipe diameter	□ 80 mm	
Humidity Range	□ 0÷100% (IP 68)	
Accuracy	☐ See table at page 10	
CE Certification	□ Yes	
	STANDARD FEATURES	
Body material	☐ Stainless steel AISI 316	
Nominal pressure	□ 2500 kPa	
Process connection	□ 1" Threaded	
Version – protection rating	☐ According To Converter Version	
Connection material	☐ Stainless steel AISI 304	
Head material	□ PEEK	
Gasket material	☐ FPM (O-ring)	
Liquid temperature	□ 0 °C to 100 °C	
Electrodes material	☐ Hastelloy C276 / AISI 316L	
OPTIONAL FEATURES (CHECK FOR MORE DETAILS 'HOW TO ORDER' ON LAST PAGE)		
Size for pipe line Ø	☐ Other on request	
Body material	☐ Others on request	
Process connection	☐ Others on request	
Electrodes material	☐ Others on request	
Version – protection rating	□ Separate version (max 20m) − IP 68 □ Separate version (max 500 m), with preamplifier − IP 67 (OPT. IP 68)	
Accessories	□ Pressure sensor	

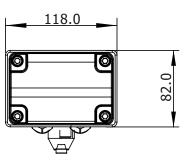


OVERALL DIMENSIONS







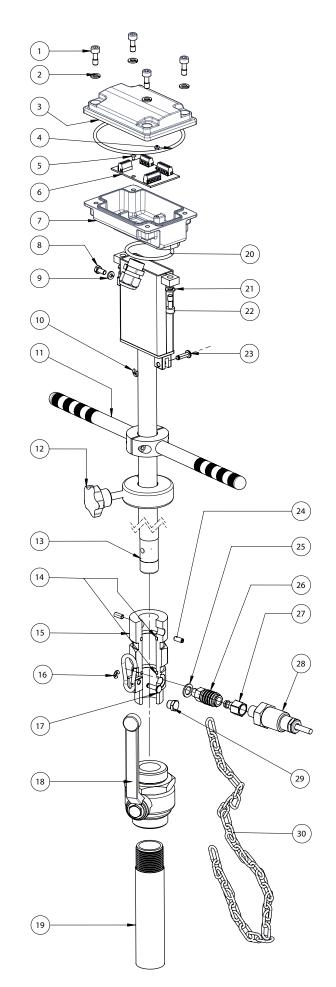


SIZE	MAX. DEPTH	L
SIZE 0	150mm	515
SIZE 1 300mm		665
SIZE 2	500mm	865
SIZE 3	700mm	1065
SIZE 4	1000mm	1365
SIZE 5	2000mm	2365
SIZE 9	80mm	330

ISOMAG.

MS3810 LAYOUT

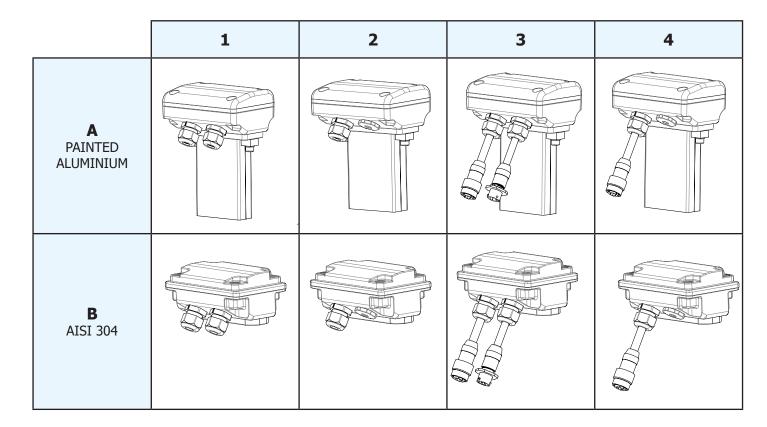
POS.	DESCRIPTION
P03.	DESCRIPTION
1	SCREW 6X16
2	GROWER Ø6
3	JUNCTIONS BOX COVER
4	O-RING 4400
5	SCREW M4x6
6	PCB FOR SEPARATE VERSION (NORMAL OR PREAMPLIFIER)
7	JUNCTIONS BOX MAIN HOUSING
8	SCREW M5x10
9	GROWER Ø5
10	SEGGER 4X9 (RING 4 7434-75)
11	HANDLE PUSH
12	FIXING KNOB
13	SENSOR MS3810
14	O-RING 4087
15	CYLINDER LINER
16	SEGGER 4X9 (RING 4 7434-75)
17	PIN FOR INSERT
18	BALL VALVE
19	WELDED PIPE 1"
20	O-RING 155
21	GROWER Ø6
22	SCREW 6X16 WORKED
23	PIN FOR INSERT
24	GRUB SCREW M10X12
25	WASHER
26	QUICK FEMALE
27	QUICK MALE
28	PRESSURE SENSOR
29	CUP PRESSURE HOLE
30	SAFETY CHAIN







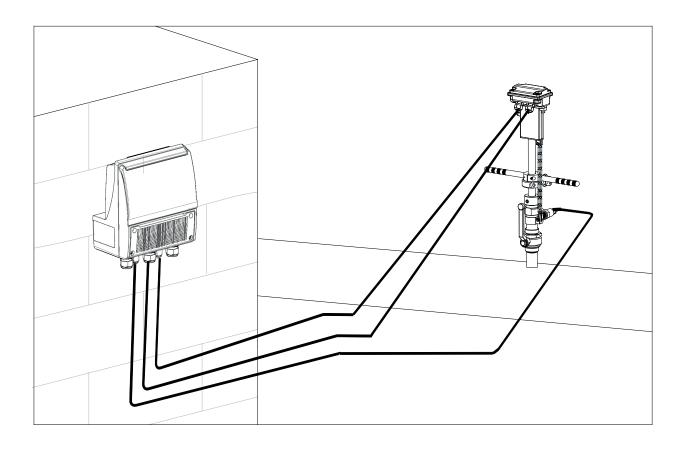
SENSOR VERSIONS / JUNCTIONS BOX

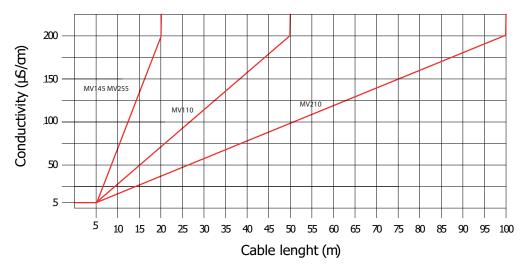


PRICE LIST OPTIONS	JUNCTION BOX TYPE (surface finish)
A	Without junction box, converter connected on the connections box
В	A-1 A-2 only for MV110
G	A-4
F	A-3
N	A-2 with preamplifier
Q	A-4 with preamplifier
U	B-1 (raw) B-2 only for MV110 (raw)
S	B-4 (raw)
Т	B-3 (raw)
P	B-2 with preamplifier (raw)
R	B-4 with preamplifier (raw)
к	B-1 (polished) B-2 only for MV110 (polished)
Υ	B-4 (polished)
W	B-3 (polished)
V	B-2 with preamplifier (polished)
J	B-4 with preamplifier (polished)



SEPARATE VERSION





Notes:

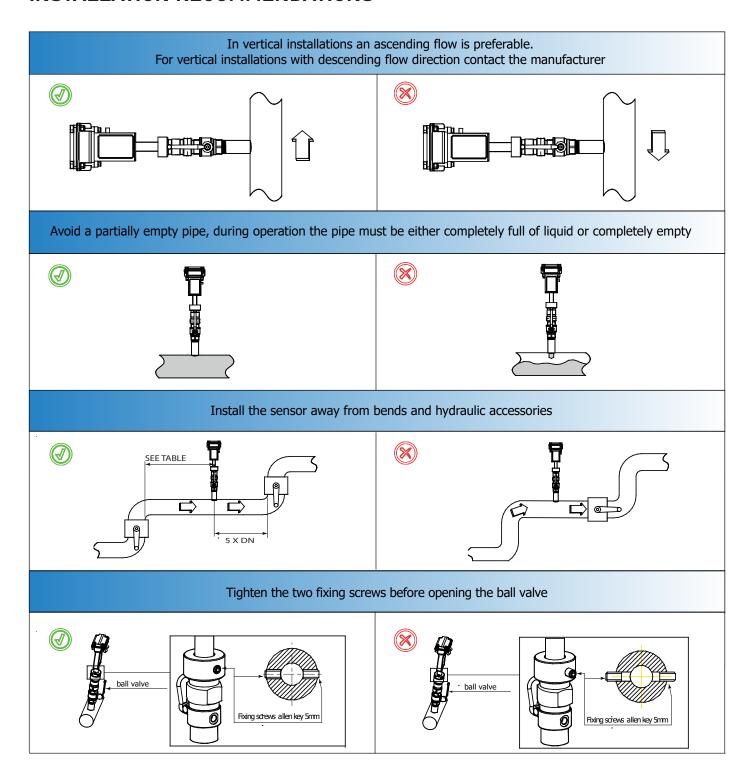
- It is recommended to install the connection cables away from, or protect against sources of electromagnetic
- The minimum conductivity of the liquid medium to ensure correct functionality of the empty pipe detection is 20 µS/cm





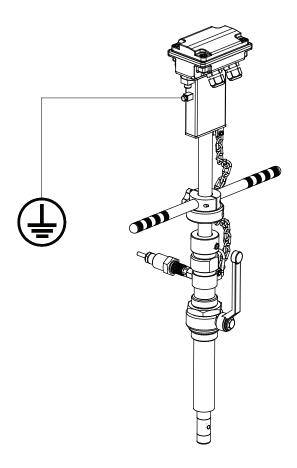


INSTALLATION RECOMMENDATIONS

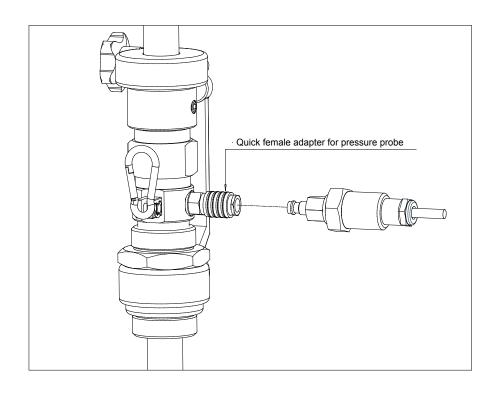




SENSOR GROUNDING



MS3810 PRESSURE SENSOR INSTALLATION







MAXIMUM ALLOWED SPEED

WARNING! The insertion and extraction operations of the insertion instruments are operations that can be dangerous when working with a pressure tube.

The pressure inside the tube apply a significant force on the probe that can be ejected violently, creating dangerous situations for the operators. However, the protection chain provided by the instrument does not allow it to completely exaction from the cylinder linear.

It is recommended to perform the insertion or extraction operations of the insertion instrument in safe conditions, if possible with reduced safe working pressure.

The extraction operations can be dangerous as well as for the risk connected to the ejection forces of the probe, also due to the possible leakage of liquid from the piping caused by incorrect operation or defect in the shut-off valve. The following are the indicative values of expulsion force at different pressure values:

Internal Pressure probe [bar]	Expulsion force [kg]
6	30
10	50
16	80
25	125

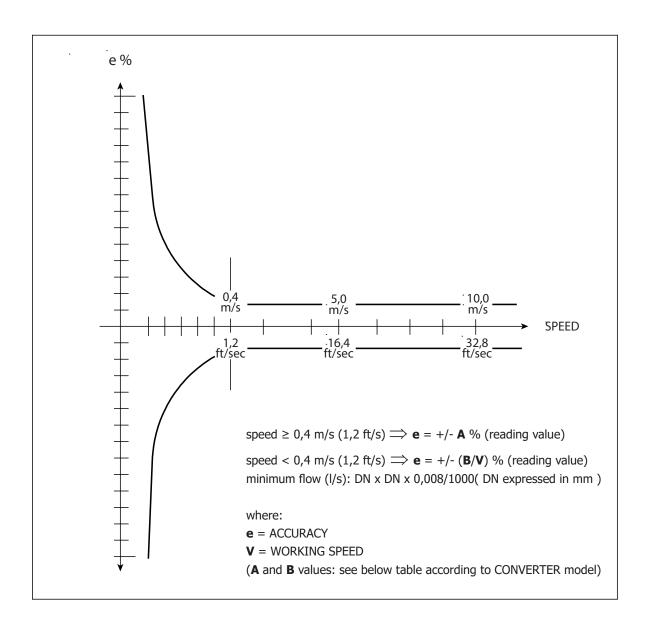


Insertion depth	Maximum fluid velocity
L	V
m	ms-1
0.10	10.0
0.20	10.0
0.30	10.0
0.40	10.0
0.50	7.06
0.60	4.91
0.70	3.60
0.80	2.76
0.90	2.18
1.00	1.77
1.10	1.46
1.20	1.23
1.30	1.04
1.40	0.90
1.50	0.78
1.60	0.69

Mavinaum



ACCURACY TABLE



A	B (speed m/s)	B (speed ft/s)
2	0,8	0,24

Reference conditions:

- Constant flow rate during the test
- Pressure: > 30 kPa
- · Flow condition : fully developed flow profile
- Zero stability +/- 0,005 %
- ID accuracy: mean value better than 1%, IDmin/IDmax>0,98



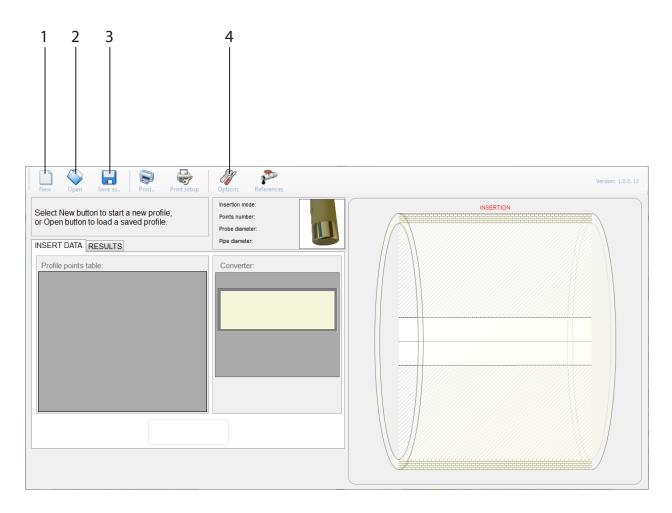




ISOFLOW PROFILER

Flow Profiler is an application designated to calculate the value of the correction coefficients Ki and Kp when the flow profile in not fully developed. This is achieved by measuring the flow velocity at different insertion depths along pipe diameter

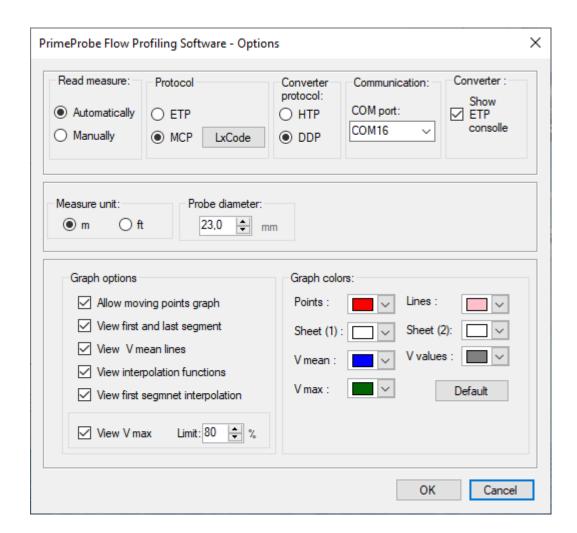
Main page



At program start-up appears the above window appears in addition to the normal print functions is possible:

- Load a profile previously saved by Profiler program from a text file (rif. 1)
- Open the form to insert a new profile (rif. 2)





By the button "Options" is possible to insert the basic parameters used in the calculations including:

- Diameter of the pipe in which the sensor probe is inserted
- Diameter of the sensor probe (this is usually 23 mm)
- Number of points in which the flow velocity is measured
- · Type of point spacing that is correlated to the probe insertion depth at which measures are taken

Possible choices for the point spacing parameter are:

- Automatic: the point spacing will be automatically calculated by the program
- Manual: the insertion depth of every point will be inserted by the user.

For the program to operate correctly it is necessary to insert at least one point on the pipe axis and to insert the same number of points above and below the center line. The points must be inserted in the insertion depth order.



12 di 15



HOW TO ORDER

Code Example		Code/Description	
	Suital	ole for piping diameter	
	0	maximum insertion depth 150 mm	
	1	maximum insertion depth 300 mm	
	2	maximum insertion depth 500 mm	
0	3	maximum insertion depth 700 mm	
	4	maximum insertion depth 1000 mm	
	5	maximum insertion depth 2000 mm	
	9	maximum insertion depth 80 mm	
	Senso	and electrodes material / lining	
	Α	Sensor material AISI316, head in PEEK, electrodes in Hastelloy C276, gasket in FKM	
Α	В	Sensor material AISI316, head in PEEK, electrodes in AISI316, gasket in FKM	
	Z	Sensor material: to be specified	
-	Access	ory for mounting in pressurised pipe line	
	1	Mounting in pipe without pressure (installed using manual pressure); connection 1" UNI338 (GAS)	
	2	Accessory kit, suitable for mounting in pressurised line, composed by: 1" hose-coupling (to weld on the pipe) and 1" ball valve (Bronze material); all connections 1" UNI 338 (GAS)	
	3	Mounting in pipe without pressure (installed using manual pressure); connection 1" NPT	
	4	Accessory kit, suitable for mounting in pressurised line, composed by: 1" hose-coupling (to weld on the pipe) and 1" ball valve (Bronze material); all connections 1" NPT	
1	6	Accessory kit, suitable for mounting in pressurised line, composed by: 1" hose-coupling (to weld on the pipe) and 1" ball valve (Bronze material); all connections 1" UNI 338 (GAS) + QUICK CONNECTIONS 1/8" for pressure sensor	
	7	Accessory kit, suitable for mounting in pressurised line, composed by: 1" hose-coupling (to weld on the pipe) and 1" ball valve (Bronze material); all connections 1" NPT + QUICK CONNECTIONS 1/8" for pressure sensor	
	8	Accessory kit, suitable for mounting in pressurised line, composed by: 1" UNI 338 (GAS) hose-coupling + QUICK CONNECTIONS 1/8" for pressure sensor	
	9	Special connection: to be specified	
5	uitabl	e for Pipe Size	
Δ.	Α	> 150 mm	
Α	В	< 150 mm	
	Numbe	r and electrodes material	
0	0	Standard ($V>0.5$ m/s = 2% ; $V<0.5$ m/s = 1/Vmeasured) ; $V=$ fluid velocity	
0	1	Special	
Number and electrodes material			
	Α	Compact version , IP67 protection rate	
	В	Separate version, Painted Aluminum JB, protection rate IP68, standing immersion with 1,5 m of head water - (DEFINE THE LENGHT - ADD THE COST)	
	G	Separate version, Painted Aluminum JB, N° 1 connectors IP 68 suitable for fast cable connections - (DE-FINE THE LENGHT - ADD THE COST)	
	F	Separate version, Painted Aluminum JB, N° 2 connectors IP 68 suitable for fast cable connections - (DEFINE THE LENGHT - ADD THE COST)	
	N	Separate version, Painted Aluminum JB , PREAMPLIFIER*, protection rate IP67 - (DEFINE THE LENGHT MAX 500 m-ADD THE COST)	
	Q	Separate version, Painted Aluminum JB, PREAMPLIFIER*, N° 1 connectors IP 68 suitable for fast cable connection - (DEFINE THE LENGHT MAX 500 m-ADD THE COST)	



	U	Separate version, AISI 304 JB RAW, protection rate IP68, standing immersion with 1,5 m of head water - (DEFINE THE LENGHT - ADD THE COST)
	S	Separate version, AISI 304 JB RAW, with N $^{\circ}$ 1 connectors IP 68 suitable for fast cable connections - (DEFINE THE LENGHT - ADD THE COST)
	Т	Separate version, AISI 304 JB RAW, N° 2 connectors IP 68 suitable for fast cable connections - (DEFINE THE LENGHT - ADD THE COST)
	Р	Separate version, AISI 304 JB RAW, PREAMPLIFIER*, protection rate IP67 - (DEFINE THE LENGHT MAX 500 m-ADD THE COST)
^	R	Separate version, AISI 304 JB RAW, PREAMPLIFIER* N° 1 connectors IP 68 suitable for fast cable connections to - (DEFINE THE LENGHT MAX 500 m-ADD THE COST)
A	К	Separate version, AISI 304 JB POLISHED, protection rate IP68, standing immersion with 1,5 m of head water - (DEFINE THE LENGHT - ADD THE COST)
	Y	Separate version, AISI 304 JB POLISHED, with N° 1 connectors IP 68 suitable for fast cable connections - (DEFINE THE LENGHT - ADD THE COST)
	W	Separate version, AISI 304 JB POLISHED, N° 2 connectors IP 68 suitable for fast cable connections - (DE-FINE THE LENGHT - ADD THE COST)
	V	Separate version, AISI 304 JB POLISHED, PREAMPLIFIER*, protection rate IP67 - (DEFINE THE LENGHT MAX 500 m-ADD THE COST)
	J	Separate version, AISI 304 JB POLISHED, PREAMPLIFIER* N° 1 connectors IP 68 suitable for fast cable connections to - (DEFINE THE LENGHT MAX 500 m-ADD THE COST)

MS3810-0A1A0A

Complete code example for order



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